



WESTECH
WAX PRODUCTS

Technical Data Sheet

PC-205[®] Wax Pattern Cleaner

PREMIUM PRODUCTS

Only the best raw materials are used to provide top quality products day in and day out. Satisfaction is guaranteed so you can never go wrong with Westech.

PREMIUM SERVICE

Westech can react quickly to your needs with sales teams and product located around the country and our experienced, loyal staff are ready to provide help at every turn.

PREMIUM PRICE

Westech is dedicated to helping maintain your bottom line and offers a wide range of products that can be customized to fit your budget.

PC 205[®]: a water soluble, citrus based wax pattern cleaner that is aggressive and has become an industry standard in replacing solvents containing fluorocarbons. PC 205[®] is non-toxic, safe and environmentally friendly. PC 205[®] provides removal of silicone and the needed etch on the wax pattern surface to promote excellent adhesion of the primary slurry.

PC 205[®] can be tested while in process by sending a sample to Westech's lab. Tests include residual solids, solvency value, pH, viscosity and specific gravity. These tests provide a complete picture for the user to determine the status of the PC 205[®] in use.

PC 205[®] is used directly from the drum. Wax pattern clusters are merely dipped into the PC 205[®] for approximately 10 to 30 seconds at operator discretion, then rinsed in distilled, de-ionized or regular tap water, and allowed to dry. The clusters are then ready for first dip slurry applications.

Technical Properties

Type	Wax Pattern Cleaner
Viscosity cp. @ 25°C	25 max.
Stability	Stable
Specific Gravity	0.90 – 0.95
Color	Red
Odor	Slight lemon/citrus

Note: the above properties are typical and should be construed as the products specification

Ordering Information

55-gallon Drums	(lb)	425	→ Item # 1004781
5-gallon Pails	(lb)	40	→ Item # 1004780

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